

PRODUCT DATA SHEET

AMBERJET™ 4400 Cl Industrial Grade Strong Base Anion Exchanger

AMBERJET 4400 Cl resin is a uniform particle size, strongly basic anion exchange resin of the type 1 with a clear gel structure, based on crosslinked polystyrene. It has a higher capacity and lower moisture holding than AMBERJET 4200 Cl resin. Due to its uniform particle size distribution AMBERJET 4400 Cl resin has excellent rinse

performance and outstanding physical stability, illustrated by its very high bead integrity and its resistance to osmotic shock and mechanical stress. AMBERJET 4400 Cl resin is a very versatile product and can be used in many applications, including condensate polishing (see details on page 2).

PROPERTIES

Physical form _____	Light amber spherical beads
Matrix _____	Styrene divinylbenzene copolymer
Functional group _____	Trimethyl ammonium
Ionic form as shipped _____	Cl ⁻
Total exchange capacity ^[1] _____	≥ 1.40 eq/L (Cl ⁻ form)
Moisture holding capacity ^[1] _____	40 to 48 % (Cl ⁻ form)
Shipping weight _____	730 g/L
Particle size	
Uniformity coefficient ^[1] _____	≤ 1.2
Harmonic mean size _____	0.53 – 0.63 mm
< 0.425 mm ^[1] _____	0.5 % max
Maximum reversible swelling _____	Cl ⁻ → OH ⁻ < 30 %

^[1] Contractual value

Test methods available upon request

SUGGESTED OPERATING CONDITIONS (WATER TREATMENT)

Maximum operating temperature _____	60°C
Minimum bed depth _____	800 mm
Service flow rate _____	5 - 50 BV*/h for make-up water 30 - 120 BV/h for condensate polishing
Maximum service velocity _____	60 m/h for make-up water 120 m/h for condensate polishing
Regeneration	
Regenerant _____	NaOH
Level _____	40 to 100 g/L 80 to 200 g/L for condensate polishing
Concentration _____	2 to 5 % NaOH
Minimum contact time _____	20 minutes
Slow rinse _____	2 BV at regeneration flow rate
Fast rinse _____	3 to 6 BV at service flow rate

1 BV (Bed Volume) = 1 m³ solution per m³ resin

APPLICATIONS

AMBERJET 4400 Cl resin can be used in a variety of applications, including packed bed, stratified bed and mixed bed units. In condensate polishing mixed beds, it can be operated at very high flow rates, up to about 120 BV/h. The particle size of Amberjet 4400 Cl resin has been specifically designed for use in mixed bed units with Amberjet 1600 H resin or Amberjet 1500 H resin and in stratified beds with Amberlite IRA96SB resin.

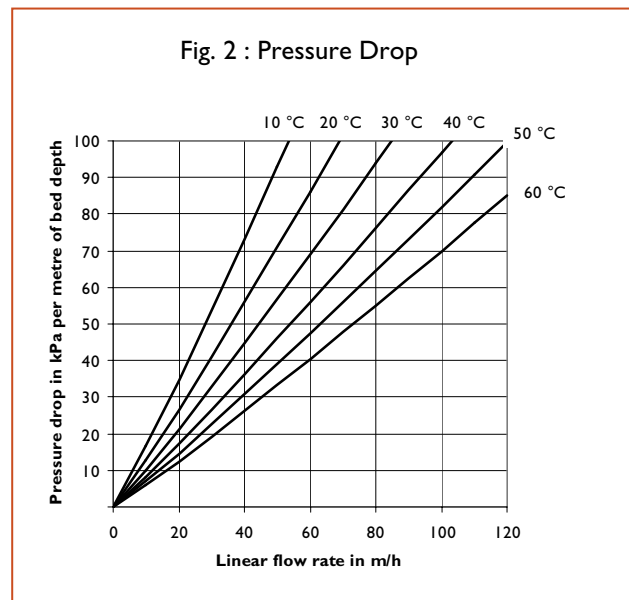
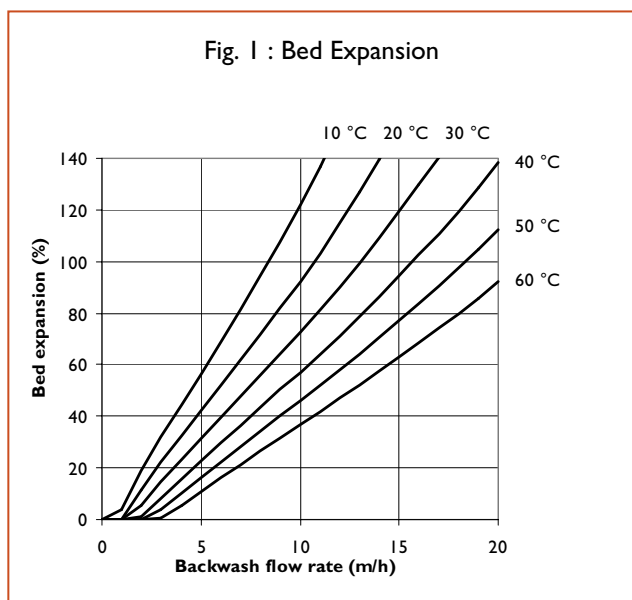
LIMITS OF USE

AMBERJET 4400 Cl resin is suitable for industrial uses. For all other specific applications such as pharmaceutical, food processing or potable water applications, it is recommended that all potential

users seek advice from Rohm and Haas in order to determine the best resin choice and optimum operating conditions.

HYDRAULIC CHARACTERISTICS (Water Treatment)

Figure 1 shows the bed expansion of AMBERJET 4400 Cl resin as a function of backwash flow rate and water temperature. Figure 2 shows the pressure drop data for AMBERJET 4400 Cl resin, as a function of service flow rate and water temperature. Pressure drop data are valid at the start of the service run with clear water and a correctly classified bed.



All our products are manufactured in ISO 9001 certified facilities.

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ROHM and HAAS 

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Ion exchange resins and polymeric adsorbents, as produced, contain by-products resulting from the manufacturing process. The user must determine the extent to which organic by-products must be removed for any particular use and establish techniques to assure that the appropriate level of purity is achieved for that use. The user must ensure compliance with all prudent safety standards and regulatory requirements governing the application. Except where specifically otherwise stated, Rohm and Haas Company does not recommend its ion exchange resins or polymeric adsorbents, as supplied, as being suitable or appropriately pure for any particular use. Consult your Rohm and Haas technical representative for further information. Acidic and basic regenerant solutions are corrosive and should be handled in a manner that will prevent eye and skin contact. Nitric acid and other strong oxidising agents can cause explosive type reactions when mixed with Ion Exchange resins. Proper design of process equipment to prevent rapid buildup of pressure is necessary if use of an oxidising agent such as nitric acid is contemplated. Before using strong oxidising agents in contact with Ion Exchange Resins, consult sources knowledgeable in the handling of these materials.

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